



# AKS MACHINE INC.

3929-A GUAISTI RD., ONTARIO, CA 91761

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## GENERAL PRICE LIST FOR MOLD RELATED NECK TOOLING PARTS

Because there are production cost savings related to economies of scale, AKS Machine Inc. will pass some of those savings along to our customers in the form of a Quantity Discount Program. The following discount percentages will be deducted from the general list prices below, based on the quantity of any single part number ordered on a per order basis.

<u>QUANTITY ORDERED</u>	<u>PERCENT DISCOUNT</u>
0 – 9 .....	0%
10 – 19 .....	5%
20 – 39 .....	10%

### BLOW PINS

#### **PULL-UP (UP TO 43MM)**

**Assembly (Includes Stem, Head, and Deflector if Required)**

Non-Programmed Length .....	\$116.00
Programmed Length .....	\$141.00

**Stems (Includes Deflector if Required)**

Non-Programmed .....	\$ 60.00
Programmed Length .....	\$ 85.00

**Heads .....** \$ 44.00

**Deflectors .....** \$ 12.00

Larger sizes quoted upon request.

#### **RAM DOWN (UP TO 38MM)**

**Assembly (Includes Stem, Seal, Cutting Rings, Body, and Deflector)**

Non-Programmed Length .....	\$179.00
Programmed Length .....	\$192.00

**Stems (Includes Deflector)**

Non-Programmed Length .....	\$ 65.00
Programmed Length .....	\$ 90.00

**Seals .....** \$ 30.00

**Cutting Rings .....** \$ 42.00

**Bodies .....** \$ 45.00

**Deflectors .....** \$ 19.00

Larger sizes quoted upon request.

AKS MACHINE INC.

**SHEAR STEELS**

**PULL-UP (UP TO 43MM W/MAX. O.D. OF 2.875")**

One Piece .....	\$220.00
Shear Steel Insert .....	\$ 64.00
Shear Steel Master (aluminum).....	\$ 62.00
Shear Steel Master (stainless steel).....	\$ 68.00

**RAM DOWN (UP TO 38MM W/MAX. O.D. OF 2.875")**

One Piece .....	\$195.00
Shear Steel Insert .....	\$ 72.00
Shear Steel Master .....	\$ 70.00

Shear Steels for other applications quoted upon request.

**NECK RINGS**

**NECK RING INSERTS (RAM DOWN OR PULL-UP STYLE  
W/MAX. O.D. OF 2.875")**

Non-Ratchet Style Finish (Up to 43mm) .....	\$220.00
Ratchet Style Finish (Up to 43mm) .....	\$275.00
Add \$100.00 per set for Beryllium Copper material.	
Non-Ratchet Style Finish (44mm to 70mm) .....	\$350.00
Ratchet Style Finish (44mm to 70mm) .....	\$410.00
Call for quote if Beryllium Copper material is required.	

Neck ring for other applications quoted upon request.

**INSERTABLE STYLE TOP BLOCKS (RAM DOWN OR PULL-UP STYLE)**

**Standard Dairy Style Molds**

Standard .....	\$325.00
Pin and bushing style .....	\$395.00

Add \$200.00 per set for Beryllium Copper material.

Insertable style top blocks for other applications quoted upon request.

**ONE PIECE NECK BLOCKS (RAM DOWN OR PULL-UP STYLE)**

Non-Ratchet Style Finish (Up to 43mm) .....	\$455.00
Ratchet Style Finish (Up to 43mm) .....	\$510.00
Non-Ratchet Style Finish (44mm to 70mm) .....	\$560.00
Ratchet Style Finish (44mm to 70mm) .....	\$655.00
Call for quote if Beryllium Copper material is required.	

**NECK BLOCKS (SPIN-OFF DOME STYLE)**

<b>Four piece assembly (Up to 43mm)</b> .....	<b>\$1,123.00</b>
Neck Block .....	\$ 455.00
Cutter .....	\$ 109.00
Dome Block .....	\$ 460.00
Dome Cap .....	\$ 99.00
<b>Five piece assembly (Up to 43mm)</b> .....	<b>\$1,318.00</b>
Insertable Top Block .....	\$ 395.00
Neck Ring Insert .....	\$ 255.00
Cutter .....	\$ 109.00
Dome Block .....	\$ 460.00
Dome Cap .....	\$ 99.00
<b>Four piece assembly (44mm to 120mm)</b> .....	<b>\$1,450.00</b>
Neck Block .....	\$ 550.00
Cutter .....	\$ 225.00
Dome Block .....	\$ 520.00
Dome Cap .....	\$ 155.00
<b>Five piece assembly (44mm to 120mm)</b> .....	<b>\$1,720.00</b>
Insertable Top Block .....	\$ 475.00
Neck Ring Insert .....	\$ 345.00
Cutter .....	\$ 225.00
Dome Block .....	\$ 520.00
Dome Cap .....	\$ 155.00

**MOLD PINS & BUSHINGS**

**Standard 5/16" pins & 1/2" bushings for dairy style molds.**

Pin & Bushing assembly (p/n 60028).....	\$ 10.00
Receiver Bushing-slip fit (p/n 60029).....	\$ 5.00

**VOLUME ADJUSTMENT PLUGS FOR DAIRY STYLE MOLDS**

**Plugs come in volume displacement increments of 1/4 ounce.**

**For standard Uniloy style dairy gallon and half gallon molds... \$ 62.00**

**TIE BAR BUSHING RETAINERS FOR UNILOY BLOWMOLDERS**

**Remove old, install new, and line bore new tie bar bushings in**

**Customer's tie bar bushing retainer ..... \$ 100.00**

**SWING ARM PARTS**

Fingers 4 1/2" (Two piece machined aluminum) .....	\$ 32.00
Air Cylinder .....	\$ 84.00
Air Cylinder Extension .....	\$ 17.00
Cylinder Link .....	\$ 45.00
Upper Link .....	\$ 95.00
Lower Link .....	\$ 63.00

**Prices effective as of 6/01/10 and are subject to change.**