

# AKS MACHINE INC.

## STANDARD PULL UP 38MM SCREW FINISH NECK TOOLING

LIST CURRENT AS OF 11/19/2012

Uniloy® Mold Model #80122 #80239 #80522
(62g Weight Target)
36004-Top Block
36006-Top Block (Pin & Bushing Style)
PORTOLA SCREW FINISH
32024-Neck Insert
13032-Shear Steel (1.195 I.D.)
20002-Master Steel
40016-B/P Head (1.193 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
BLACKHAWK MODIFIED SUPERQUAD FINISH
34399-Neck Insert
13032-Shear Steel (1.195 I.D.)
20002-Master Steel
40016-B/P Head (1.193 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
O.I. (2)-LEAD TE FINISH
32078-Neck Insert
13004-Shear Steel (1.200 I.D.)
20002-Master Steel
40018-B/P Head (1.198 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
PORTOLA 358 DBJ
32360-Neck Insert
13095-Shear Steel (1.195 I.D.)
20002-Master Steel
40016-B/P Head (1.193 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector

Uniloy® Mold Model #70219 #70612
(42g Weight Target)
36007-Top Block
36008-Top Block (Pin & Bushing Style)
PORTOLA SCREW FINISH
32025-Neck Insert
13032-Shear Steel (1.195 I.D.)
20002-Master Steel
40016-B/P Head (1.193 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
BLACKHAWK MODIFIED SUPERQUAD FINISH
34408-Neck Insert
13032-Shear Steel (1.195 I.D.)
20002-Master Steel
40016-B/P Head (1.193 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
O.I. (2)-LEAD TE FINISH
32133-Neck Insert
13004-Shear Steel (1.200 I.D.)
20002-Master Steel
40018-B/P Head (1.198 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
PORTOLA 358 DBJ
32361-Neck Insert
13095-Shear Steel (1.195 I.D.)
20002-Master Steel
40016-B/P Head (1.193 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector

Uniloy® Mold Model #70193 #70149
(42g Weight Target)
36013-Top Block
36014-Top Block (Pin & Bushing Style)
PORTOLA SCREW FINISH
32026-Neck Insert
13032-Shear Steel (1.195 I.D.)
20002-Master Steel
40016-B/P Head (1.193 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
BLACKHAWK MODIFIED SUPERQUAD FINISH
34416-Neck Insert
13032-Shear Steel (1.195 I.D.)
20002-Master Steel
40016-B/P Head (1.193 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
O.I. (2)-LEAD TE FINISH
32134-Neck Insert
13004-Shear Steel (1.200 I.D.)
20002-Master Steel
40018-B/P Head (1.198 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
PORTOLA 358 DBJ
32362-Neck Insert
13095-Shear Steel (1.195 I.D.)
20002-Master Steel
40016-B/P Head (1.193 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector

NOTE: THE BLOW PIN TOOLING LISTED IS THE BOTTOM LOAD STYLE. IF YOU REQUIRE THE TOP LOAD STYLE OR ANY TYPE OF TOOLING NOT LISTED PLEASE CONTACT US FOR ASSISTANCE.



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LIST CURRENT AS OF 11/19/2012

Uniloy® Mold Model #80122 #80239 #80522
(62g Weight Target)
36004-Top Block
36006-Top Block (Pin & Bushing Style)
NEPCO CLEM I FINISH
30011-Neck Insert
13052-Shear Steel (1.200 I.D.)
20002-Master Steel
40018-B/P Head (1.198 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
PORTOLA SC II FINISH
30007-Neck Insert
13013-Shear Steel (1.200 I.D.)
20002-Master Steel
40018-B/P Head (1.198 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector

Uniloy® Mold Model #70219 #70612
(42g Weight Target)
36007-Top Block
36008-Top Block (Pin & Bushing Style)
NEPCO CLEM I FINISH
30013-Neck Insert
13060-Shear Steel (1.197 I.D.)
20002-Master Steel
40005-B/P Head (1.195 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
PORTOLA SC II FINISH
30009-Neck Insert
13013-Shear Steel (1.200 I.D.)
20002-Master Steel
40018-B/P Head (1.198 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector

Uniloy® Mold Model #70193 #70149
(42g Weight Target)
36013-Top Block
36014-Top Block (Pin & Bushing Style)
NEPCO CLEM I FINISH
30012-Neck Insert
13060-Shear Steel (1.197 I.D.)
20002-Master Steel
40005-B/P Head (1.195 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
PORTOLA SC II FINISH
30008-Neck Insert
13013-Shear Steel (1.200 I.D.)
20002-Master Steel
40018-B/P Head (1.198 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector

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# AKS MACHINE INC.

## STANDARD PULL UP 38MM SNAP/SCREW FINISH NECK TOOLING

LIST CURRENT AS OF 11/19/2012

<b>Uniloy® Mold Model</b> #80122 #80239 #80522
(62g Weight Target)
36004-Top Block
36006-Top Block (Pin & Bushing Style)
<b>PTLA SNAP/SCREW FINISH</b>
34158-Neck Insert
13023-Shear Steel (1.190 I.D.)
20002-Master Steel
40017-B/P Head (1.188 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
<b>PORTOLA STN FINISH</b>
34206-Neck Insert
13020-Shear Steel (1.195 I.D.)
20002-Master Steel
40016-B/P Head (1.193 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
<b>PORTOLA STN 3 FINISH</b>
34015-Neck Insert
13002-Shear Steel (1.195 I.D.)
20002-Master Steel
40016-B/P Head (1.193 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector

<b>Uniloy® Mold Model</b> #70219 #70612
(42g Weight Target)
36007-Top Block
36008-Top Block (Pin & Bushing Style)
<b>PTLA SNAP/SCREW FINISH</b>
34042-Neck Insert
13023-Shear Steel (1.190 I.D.)
20002-Master Steel
40017-B/P Head (1.188 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
<b>PORTOLA STN FINISH</b>
34207-Neck Insert
13020-Shear Steel (1.195 I.D.)
20002-Master Steel
40016-B/P Head (1.193 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
<b>PORTOLA STN 3 FINISH</b>
34016-Neck Insert
13002-Shear Steel (1.195 I.D.)
20002-Master Steel
40016-B/P Head (1.193 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector

<b>Uniloy® Mold Model</b> #70193 #70149
(42g Weight Target)
36013-Top Block
36014-Top Block (Pin & Bushing Style)
<b>PTLA SNAP/SCREW FINISH</b>
34043-Neck Insert
13023-Shear Steel (1.190 I.D.)
20002-Master Steel
40017-B/P Head (1.188 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
<b>PORTOLA STN FINISH</b>
34208-Neck Insert
13020-Shear Steel (1.195 I.D.)
20002-Master Steel
40016-B/P Head (1.193 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
<b>PORTOLA STN 3 FINISH</b>
34017-Neck Insert
13002-Shear Steel (1.195 I.D.)
20002-Master Steel
40016-B/P Head (1.193 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector

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## STANDARD PULL UP 38MM SNAP/SCREW FINISH NECK TOOLING

LIST CURRENT AS OF 11/19/2012

<b>Uniloy® Mold Model</b> #80122 #80239 #80522
(62g Weight Target)
36004-Top Block
36006-Top Block (Pin & Bushing Style)
<b>ALPHA CAP FINISH</b>
34011-Neck Insert
13024-Shear Steel (1.190 I.D.)
20002-Master Steel
40017-B/P Head (1.188 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
<b>ALPHA 5 FINISH</b>
34173-Neck Insert
13109-Shear Steel (1.190 I.D.)
20002-Master Steel
40017-B/P Head (1.188 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
<b>IPEC SNAP / SCREW</b>
34370-Neck Insert
13002-Shear Steel (1.195 I.D.)
20002-Master Steel
40016-B/P Head (1.193 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector

<b>Uniloy® Mold Model</b> #70219 #70612
(42g Weight Target)
36007-Top Block
36008-Top Block (Pin & Bushing Style)
<b>ALPHA CAP FINISH</b>
34038-Neck Insert
13024-Shear Steel (1.190 I.D.)
20002-Master Steel
40017-B/P Head (1.188 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
<b>ALPHA 5 FINISH</b>
34181-Neck Insert
13109-Shear Steel (1.190 I.D.)
20002-Master Steel
40017-B/P Head (1.188 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
<b>IPEC SNAP / SCREW</b>
34419-Neck Insert
13002-Shear Steel (1.195 I.D.)
20002-Master Steel
40016-B/P Head (1.193 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector

<b>Uniloy® Mold Model</b> #70193 #70149
(42g Weight Target)
36013-Top Block
36014-Top Block (Pin & Bushing Style)
<b>ALPHA CAP FINISH</b>
34037-Neck Insert
13024-Shear Steel (1.190 I.D.)
20002-Master Steel
40017-B/P Head (1.188 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
<b>ALPHA 5 FINISH</b>
34182-Neck Insert
13109-Shear Steel (1.190 I.D.)
20002-Master Steel
40017-B/P Head (1.188 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector
<b>IPEC SNAP / SCREW</b>
34418-Neck Insert
13002-Shear Steel (1.195 I.D.)
20002-Master Steel
40016-B/P Head (1.193 O.D.)
40071-B/P Shaft (1/2 O.D. x 24.00 LG)
40069-B/P Deflector

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